

$$\begin{aligned} \text{-d). } T_{20} &= (T_{air} - 0.00618 Lat^2 + 0.2289 Lat + 42.2) \cdot 0.9545 - 17.78 \\ &= (35 - 0.00618 \cdot 41.4^2 + 0.2289 \cdot 41.4 + 42.2) \cdot 0.9545 - 17.78 \\ &= 54.8 \quad \checkmark \end{aligned}$$

For 98% reliability.

$$\text{high temp. } \mu + 2\sigma = 54.8 + 2 \cdot 2 = 58.8 \quad \checkmark$$

$$\text{low temp. } \mu + 2\sigma = 20 + 2 \cdot 4 = 28 \quad \checkmark$$

select PG 64-28.

For design ESALs is between 10 to 30 million, so we choose binder PG 70-28 ~~PG 64-28~~ okay no need

-b. check the table, for 19mm NMs. $P_{ci} = 95\%$.

Use calculation.

$$a). G_{se} = G_{sb} + 0.8(G_{sa} - G_{sb}) = \underline{\underline{2.758}}$$

$$\text{Blend 1: } G_{se} = 2.758 \quad \checkmark$$

$$\text{Blend 2: } G_{se} = 2.756 \quad \checkmark$$

$$\text{Blend 3: } G_{se} = 2.751 \quad \checkmark$$

b). absorbed asphalt volume:

$$V_{ba} = \frac{P_s(1 - V_a) \cdot \left(\frac{1}{G_{sb}} - \frac{1}{G_{se}}\right)}{\left(\frac{P_b}{G_b} + \frac{P_s}{G_{se}}\right)} \quad \text{first choice: } P_s = 95\%. \quad P_b = 5\%. \quad G_b = 1.02. \quad V_a = 6\%$$

$$\text{Blend 1: } V_{ba} = \frac{0.95(1 - 0.06)}{\frac{0.05}{1.02} + \frac{0.95}{2.758}} \cdot \left(\frac{1}{2.704} - \frac{1}{2.758}\right) = 0.0168 \quad \checkmark$$

$$\text{Blend 2: } V_{ba} = \frac{0.95 \cdot 0.96}{\frac{0.05}{1.02} + \frac{0.95}{2.756}} \cdot \left(\frac{1}{2.701} - \frac{1}{2.756}\right) = 0.0171 \quad \checkmark$$

$$\text{Blend 3: } V_{ba} = \frac{0.95 \cdot 0.96}{\frac{0.05}{1.02} + \frac{0.95}{2.751}} \cdot \left(\frac{1}{2.696} - \frac{1}{2.751}\right) = 0.0172 \quad \checkmark$$

$$c) V_{be} = 0.081 - 0.02931 \cdot [\ln(S_n)]$$

$$\text{For blend 1, 2, 3. } V_{be} = 0.0894 \text{ cm}^3/\text{cm}^3 \quad \checkmark$$

d). initial trial asphalt binder

$$P_{bi} = \frac{G_b \times (V_{be} + V_{ba})}{G_b \times (V_{be} + V_{ba}) + W_s} \times 100\% \quad W_s = \frac{P_s \times (1 - V_a)}{\frac{P_b}{G_b} + \frac{P_s}{G_{se}}}$$

$$\text{Blend 1: } W_s = \frac{0.95 \times (1 - 0.06)}{\frac{0.05}{1.02} + \frac{0.95}{2.758}} = 2.719 \quad \checkmark$$

$$P_{bi} = \frac{1.02 \times (0.0894 + 0.0168)}{[1.02 \times (0.0894 + 0.0168) + 2.719]} = 45\% \quad \checkmark$$

(1)

Blend 2: $W_s = \frac{0.95 \times 0.96}{\frac{0.05}{1.023} + \frac{0.95}{2.756}} = 2.306$ ✓

$P_{bi} = \frac{(1.023 \times (0.0894 + 0.0171))}{(1.023 \times (0.0894 + 0.0171)) + 2.316} = 45\%$ ✓

Blend 3: $W_s = \frac{0.95 \times 0.96}{\frac{0.05}{1.023} + \frac{0.95}{2.751}} = 2.313$ ✓

$P_{bi} = \frac{(1.023 \times (0.0894 + 0.0172))}{(1.023 \times (0.0894 + 0.0172)) + 2.313} = 45\%$ ✓

(-c). For viscosity at 135 is 0.52 and at 165 is 0.17 Pa.s.
 the compaction temp is: 146 - 154 °C ✓
 the mixing temp is: 161 - 168 °C ✓

(-d): ESAs = 25 million. Ndes = 100. Nini = 8.

Gms for	Rep 1	: 2.433	average:	2.435
Blend 1:	Rep 2	: 2.436		
Blend 2:	Rep 1	: 2.441	average:	2.442
	Rep 2	: 2.443		
Blend 3:	Rep 1	: 2.454	average:	2.458
	Rep 2	: 2.462		

trial blend

	% Gumm @ ini	% Gumm @ Ndes	% V_a	% VMA
Blend 1: Rep 1	87.1	94.9	5.1	14.0
Blend 1: Rep 2	87.7	95.0	5.0	13.9
Blend 2: Rep 1	87.5	95.1	4.9	13.7
Blend 2: Rep 2	87.0	95.1	4.9	13.7
Blend 3: Rep 1	89.0	95.9	4.1	13.1
Blend 3: Rep 2	89.4	96.2	4.8	12.8

$P_{b\text{estimate}} = P_{bi} - 0.0(4 - V_a)$

% VMA estimate:

% VFA estimate:

Gumm @ ini, estimate

Blend 1: Rep 1	4.9%	14.2%	71.0	88.2
Blend 1: Rep 2	4.7%	13.7%	70.8	88.7
Blend 2: Rep 1	4.9%	13.5%	70.4	88.4
Blend 2: Rep 2	4.9%	13.5%	70.4	87.9
Blend 3: Rep 1	4.5%	13.1%	69.5	89.1
Blend 3: Rep 2	4.4%	12.8%	68.8	89.2

$$DP = \frac{P_{a,25}}{P_{b, estimate}}$$

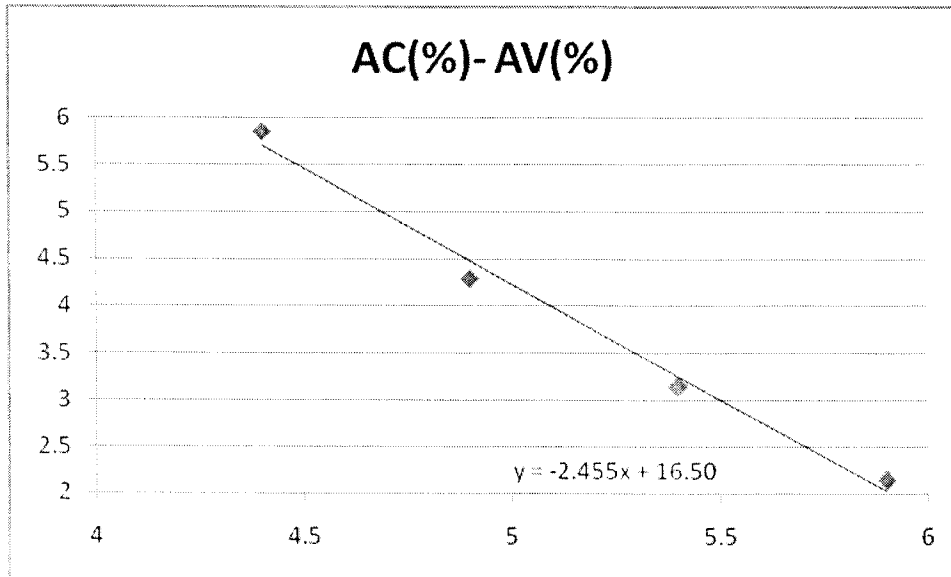
$$P_{b, estimate} = - (P_x G_b) \times \frac{G_{a2} - G_{b2}}{G_{a2} \times G_{b2}} + P_{b, estimate}$$

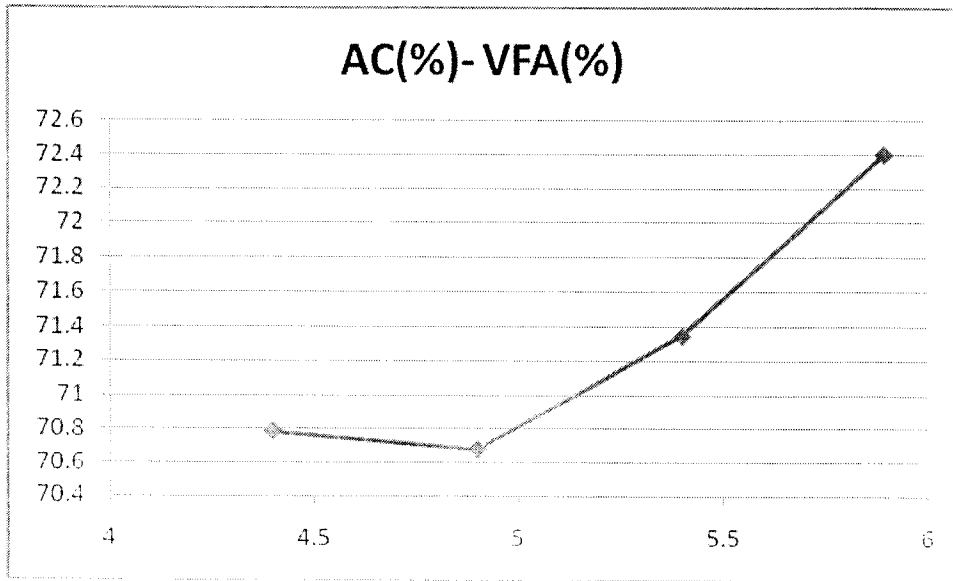
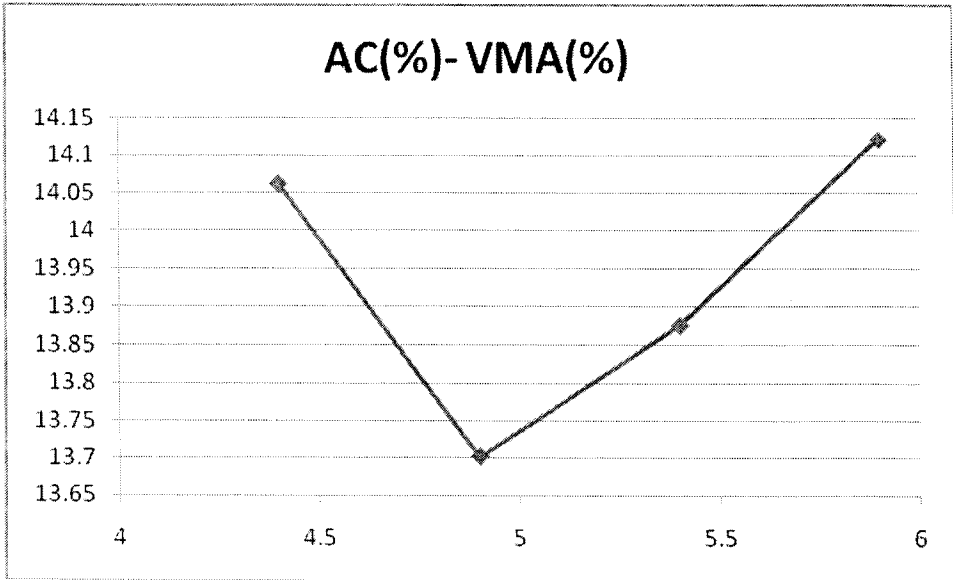
	Rep	P _{b, estimate}	DP
Blend 1	Rep 1	4.2 3.8%	0.92 0.85
	Rep 2	4.1 3.8%	0.92 0.85
Blend 2	Rep 1	4.2%	0.929
	Rep 2	4.2%	0.929
Blend 3	Rep 1	3.8%	1.08
	Rep 2	3.7%	1.11

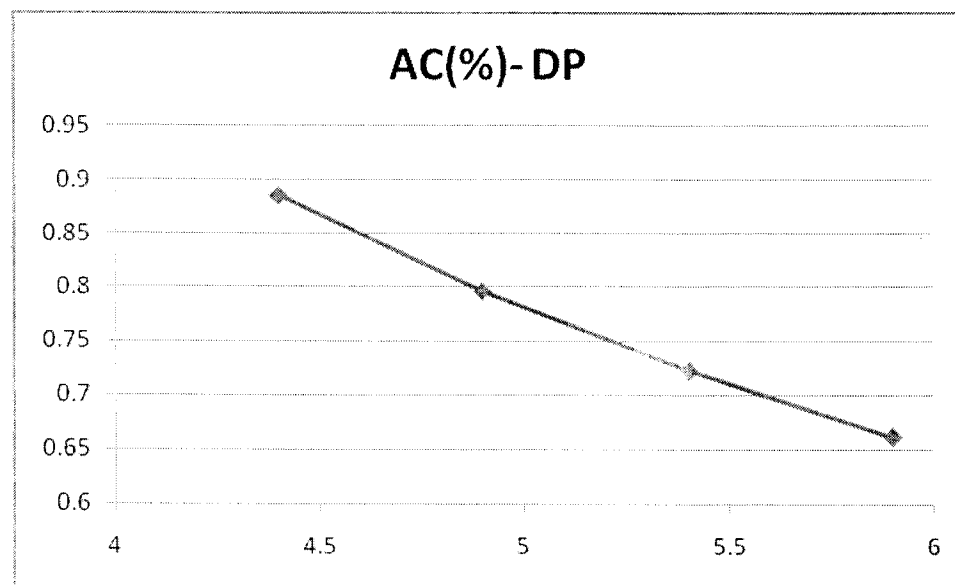
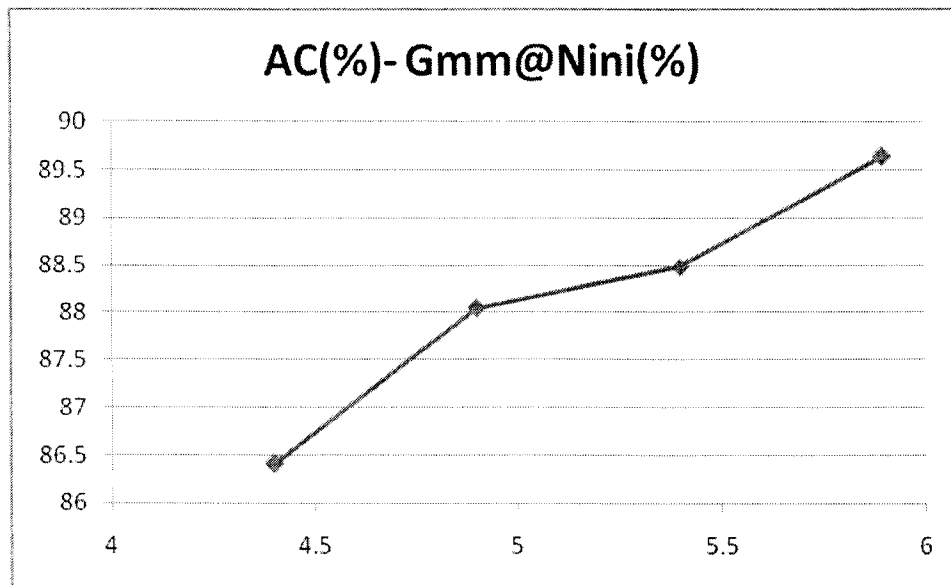
Summary	AC%	EstAC%	%AV	%UMA	%UFA	DP	%Gum @ min	
Blend 1	Rep 1	4.5%	4.9%	4%	14.0	71.0	0.85	88.2
	Rep 2	4.5%	4.9%	4%	13.9	70.8	0.85	88.7
Blend 2	Rep 1	4.5%	4.9%	4%	13.7	70.4	0.929	88.4
	Rep 2	4.5%	4.9%	4%	13.7	70.4	0.929	87.9
Blend 3	Rep 1	4.5%	4.5%	4%	13.1	69.5	1.08	89.1
	Rep 2	4.5%	4.6%	4%	12.8	68.8	1.11	89.2
Specification :			4	> 13%	65-75%	0.6-1.2	< 89	

Blend 3 does not satisfy specification, here use blend 2.

height@8	125.4	124.9	126.2	126.3
height@100	115.1	114.9	115.3	115.7
Gmb	2.428	2.451	2.459	2.465
Gmm	2.579	2.561	2.539	2.519
AC(%)	4.4	4.9	5.4	5.9
AV(%)	5.854982551	4.2951972	3.15084679	2.1437078
Gmm@Nini(%)	86.41221299	88.042289	88.4842105	89.643492
Gmm@Ndes(%)	94.14501745	95.704803	96.84915321	97.856292
VMA(%)	14.06264347	13.702295	13.87582377	14.121992
VMAest(%)	13.69164696	13.643256	13.96073909	14.49325
VFA(%)	70.78510706	70.681485	71.34822179	72.400946
DP	0.886363636	0.7959184	0.722222222	0.6610169
Gsb	2.701	2.701	2.701	2.701







B) Use equation $y = -2.4556x + 16.508$ we can get the optimum asphalt content
 $4 = -2.4556x + 16.508 \Rightarrow x = 5.1$ That is asphalt content is 5.1%

C) When asphalt content is 5.1%, VMA=13.8, VFA=73.1, Gmm@Nini(%)=88.2, DP=0.76. All satisfy the specifications.

$$3: R = \frac{2P}{20T}$$

$$R_1 = 0.864 \quad R_2 = 0.846 \quad R_3 = 0.885$$

$$R_4 = 0.715 \quad R_5 = 0.692 \quad R_6 = 0.702$$

$$T_{SR} = \frac{(R_1 + R_2 + R_3)/3}{(R_4 + R_5 + R_6)/3} = 81.4\% > 80\%$$

Satisfy AASHTO T-283